

8

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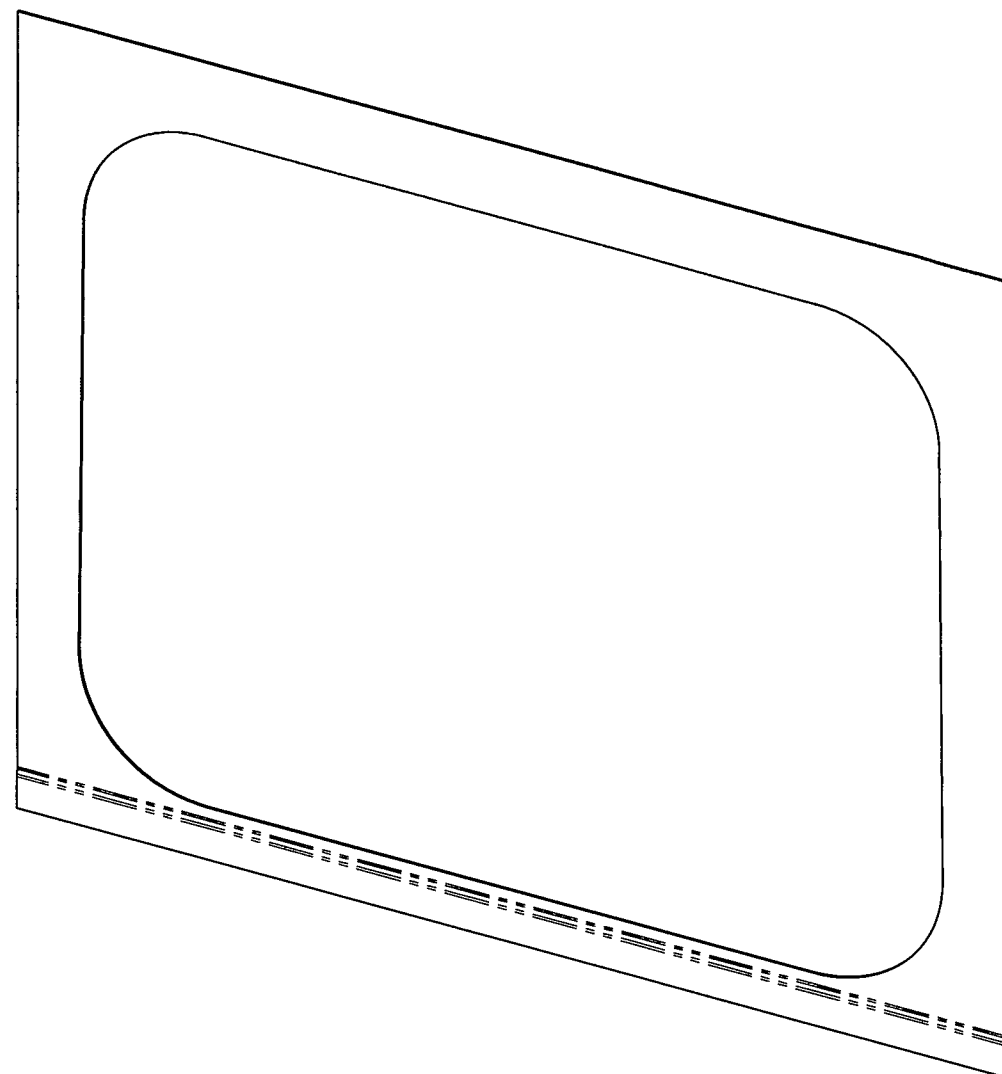
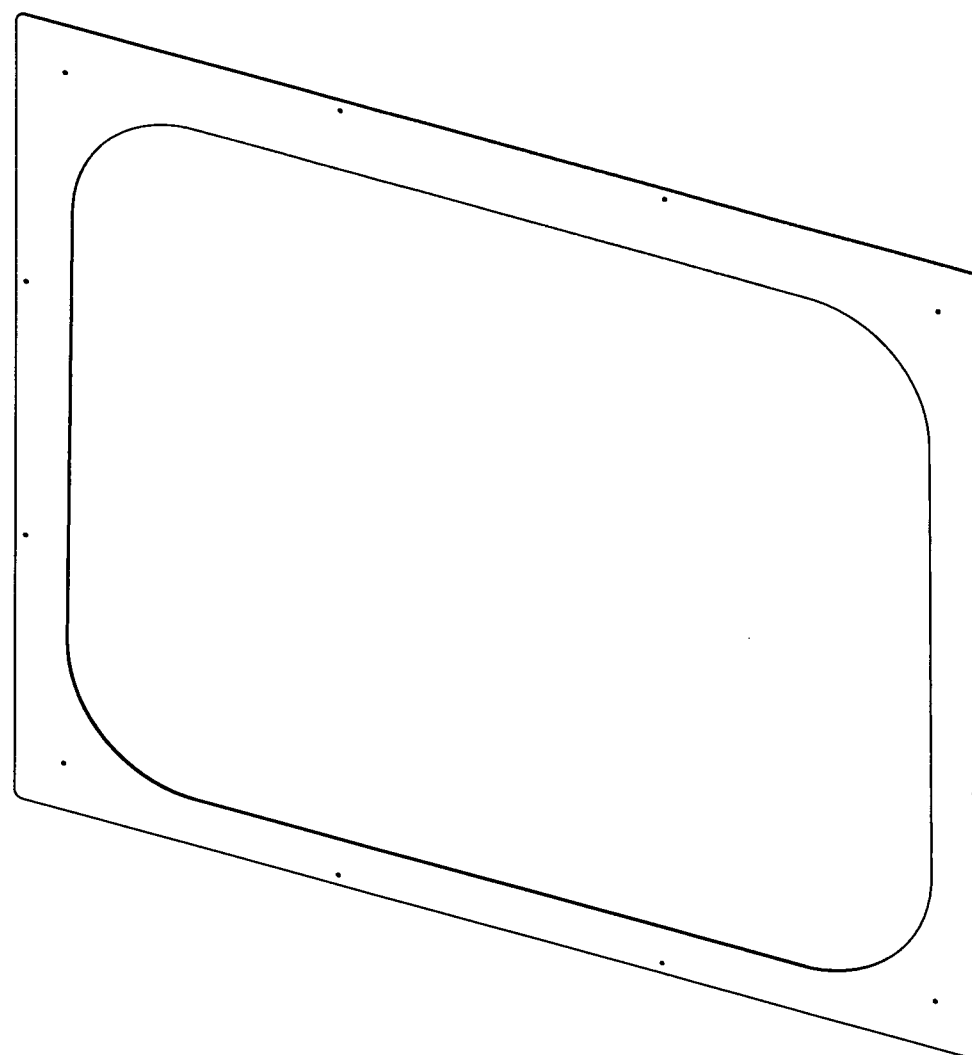
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D

C

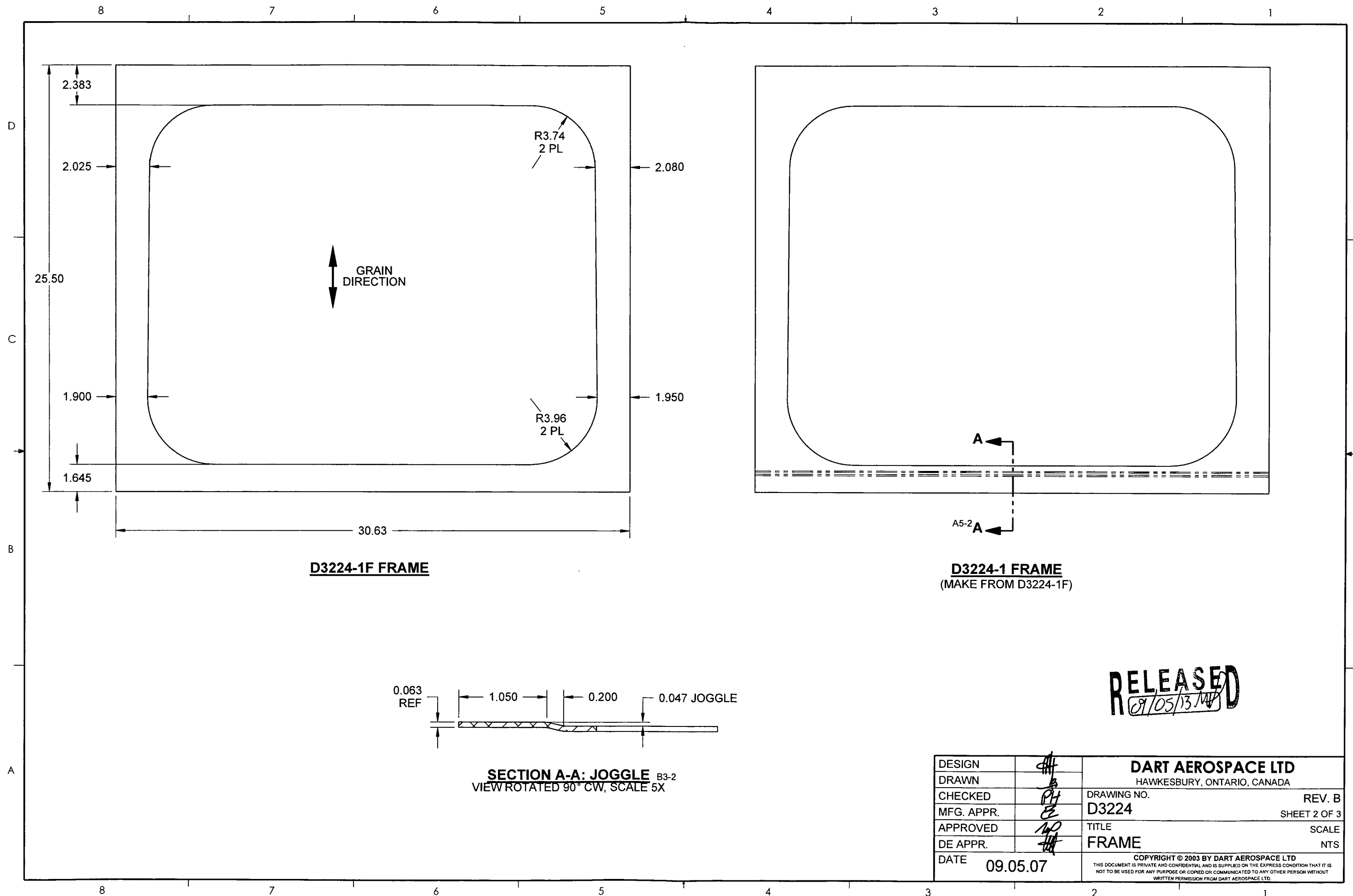
B

A

**D3224-1 FRAME****D3224-3 FRAME****RELEASED**
09/05/13/10**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/4 OR AMS 4037
REF. DART SPEC. M2024T3S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3224-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT:
D3224-1 = 1.40 lbs
D3224-3 = 1.22 lbs

B	REDRAWN TO CURRENT DRAWING STANDARDS; ADDED D3224-1F AND D3224-3. REASON: SEE NCR#09-054.	MB	09.05.07
A	NEW ISSUE	RF	03.10.21
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	PH	DRAWING NO. D3224	REV. B
MFG. APPR.	PH	SHEET 1 OF 3	
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	FRAME	NTS
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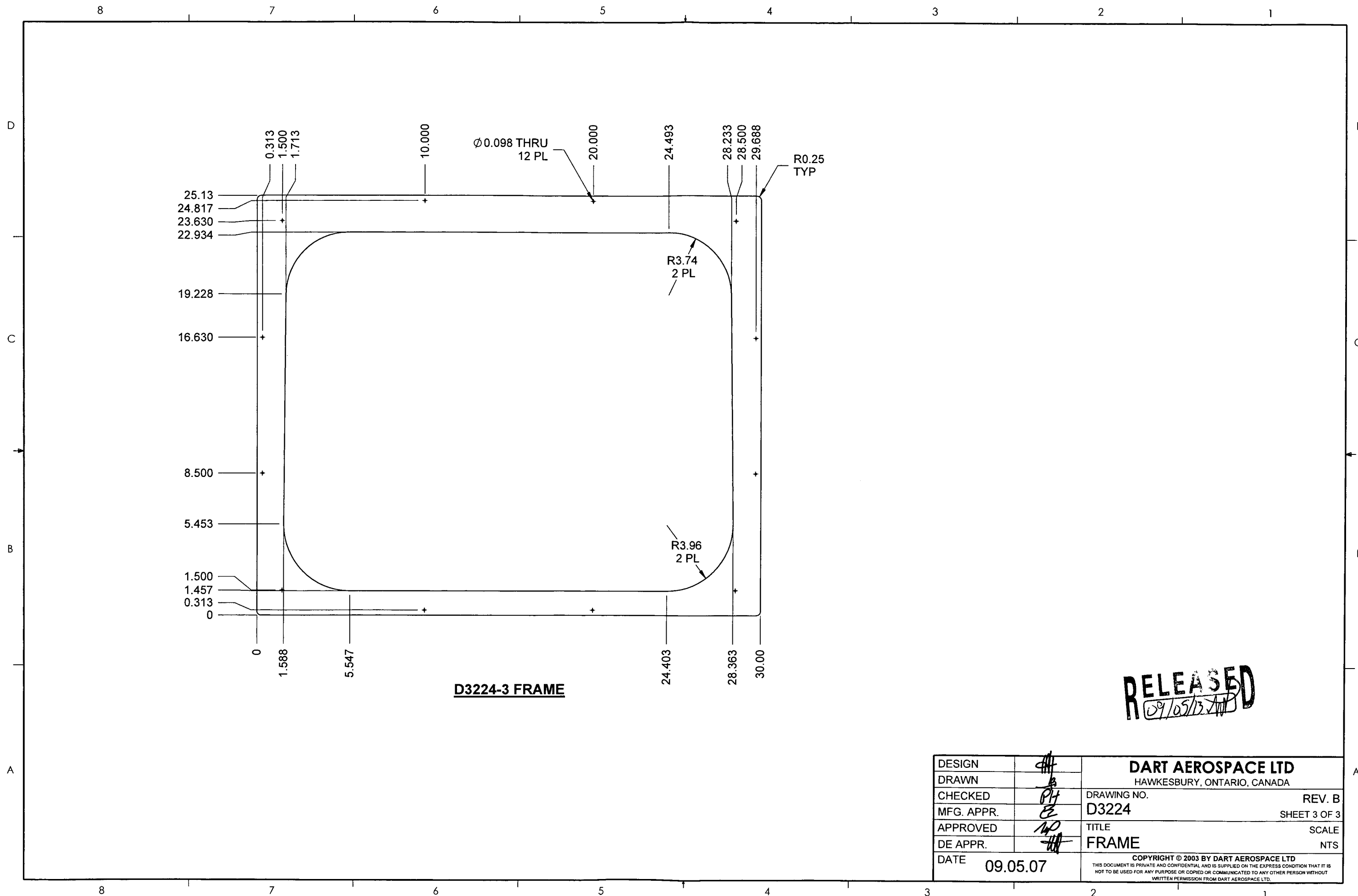


D3224-1F FRAME







D3224-1 FRAME
(MAKE FROM D3224-1F)

RELEASED
01/05/13

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	E	D3224	SHEET 2 OF 3
APPROVED	40	TITLE	SCALE
DE APPR.	PH	FRAME	NTS
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09/05/13

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3224	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FRAME	NTS
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